



ELEMENTRAC®

ELEMENTRAC CS-i ELEMENTRAC CS-d

EXCELLENCE IN ELEMENTAL ANALYSIS





I 1981

Foundation of ELTRA GmbH I 1984

Launch of the C/S product line

I 1993

Development of the ON analyzer

1 1999

Launch of the ONH-2000 and CS-2000 analyzers 1 2007

Development of the thermogravimetric analyzer THERMOSTEP I 2012

nt of ELTRA becomes grav- part of the Verder lyzer Group EP I 2015

Launch of ELEMENTRAC ONH-p 1 2016

Launch of ELEMENTRAC CS-i I 2018

Launch of ELEMENTRAC CS-d I 2021

Launch of ELEMENTRAC ONH-p 2 with Autocleaner

ELTRA – ELEMENTAL ANALYZERS

EXCELLENCE IN ELEMENTAL ANALYSIS



Eltra GmbH in Haan, Germany

The history of ELTRA GmbH began in 1981 with the development of a carbon / sulfur analyzer for metals. Right from the start customer requirements were a priority, ensuring that ELTRA analyzers are easy to operate, have a long service life and provide reliable and precise measurement data even under harsh conditions, e.g. in a mine or near a blast furnace.

The best proof of our success are thousands of satisfied customers worldwide. They appreciate the reliability and flexibility of our analyzers, the good price-performance ratio of the instruments and consumables as well as the excellent after sales service. ELTRA analyzers are used in numerous industries, such as metal production and processing, aerospace, energy, medical technology, environment, but also in universities and research institutes.

ELTRA has been part of the Verder Group since 2012 and consistently invests in research and development. With the launch of the ELEMENTRAC series with powerful ELEMENTS software, ELTRA offers analyzers for fast and reliable O/N/H and C/S analysis that provide integrated solutions for special requirements in addition to modern design and convenient operation. The proprietary Dual Furnace Technology, for example, allows the analysis of organic and inorganic samples with one single instrument - a concept only offered by ELTRA.





SOLUTIONS FOR C/S ANALYSIS

ELTRA C/S ANALYZER ELEMENTRAC CS-i

For reliable carbon and sulfur analysis in a wide variety of samples such as metals, ceramics or fuels, ELTRA offers two powerful combustion analyzers with IR detection: the ELEMENTRAC CS-i and the ELEMENTRAC CS-d.

The ELEMENTRAC CS-i with a powerful induction furnace is ideally suited for robust analysis of carbon and sulfur in inorganic samples such as iron, steel, cast iron, alloys, glasses or ceramics.

SOLUTIONS FOR C/S ANALYSIS

ELTRA C/S ANALYZER ELEMENTRAC CS-i



The ELEMENTRAC CS-d enhances the ELEMENTRAC CS-i with a resistance furnace to additionally analyze organic samples such as wood, plastics, oils, soils for their C/S content.

Sample	Induction furnace	Resistance furnace
Metals: iron, cast, copper, titanium	•	-
Soil	×	~
Cement	✓	×
Lime	✓	~
Ore	✓	✓
Coal, coke, wood, oil	-	•
Plastics	_	✓
Waste	_	✓
Dust and ashes	✓	×
Carbides (WC;SiC): Total C	~	-
Free carbon in carbides		4
in carbides		

✓ possible 🗶 possible to a limited extent – impossible



BENEFITS ELEMENTRAC CS-I

- I Rapid C/S analysis (40 seconds)
- I Virtually no sample preparation
- I Wide measuring range from 1 ppm to 100 % for C and S
- I Analysis of pins, wires, powders, dust
- I Simple operation



STEP 1: LOGGING THE SAMPLE INTO THE ELEMENTS SOFTWARE

The sample ID is logged into the software and the weight is automatically transferred (see step 2).

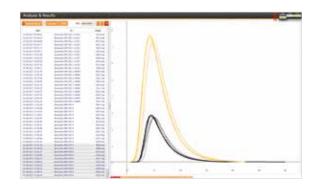
STEP 3: ANALYSIS

The ceramic crucible is then placed on the pedestal and the analysis is started via the ELEMENTS software. The software controls all subsequent steps like combustion and evaluation.



STEP 2: WEIGHING AND ADDING OF ACCELERATORS

Sample volumes of 50 mg to 1000 mg are typical for C/S analysis. The sample is weighed in a ceramic crucible and accelerators like tungsten are added. The geometry of the sample (e. g. wire, powder, pin etc.) is not essential for a reliable analysis.



STEP 4: DATA OUTPUT AND EXPORT

45-60 seconds after the analysis has started, the measured carbon and sulfur concentrations are available for export as a report or via LIMS.

ELEMENTRAC CS-i

OPERATION AND ANALYSIS PROCESS

The elemental analyzer ELEMENTRAC CS-i measures the carbon and sulfur concentration in predominantly inorganic samples through combustion in an induction furnace and the subsequent analysis of the gaseous combustion products carbon dioxide and sulfur dioxide.

The high temperature of more than 2000 °C ensures complete decomposition of the sample and thus reliable and accurate elemental analysis over a wide concentration range.

The ELEMENTRAC CS-i meets and exceeds the requirements of all common standards for carbon and sulfur measurement, such as ASTM E1019, DIN EN ISO 9556.

TYPICAL SAMPLE MATERIALS

I Steel, iron, cast iron, copper, alloys, ceramics, carbides, soil etc.

ELEMENTRAC CS-d

OPERATION AND ANALYSIS PROCESS

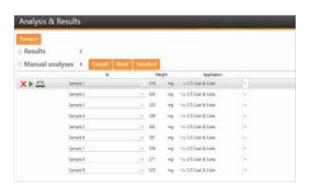
The ELEMENTRAC CS-d is equipped with a resistance furnace for the combustion of organic materials and an induction furnace for the combustion of inorganic materials.

For reliable carbon and sulfur analysis, the furnaces can be used independently without hardware adjustments. The shared detection unit detects the gaseous combustion products CO_2 and SO_2 . It consists of up to four infrared cells with an IR path made of solid gold which ensures a high resistance against. aggressive combustion residues (e.g. halogens). The high temperatures of over 2000 °C in the induction furnace and 1550 °C in the resistance furnace guarantee a complete decomposition of the sample and thus a safe and precise C/S analysis over a wide concentration and sample range.

The ELEMENTRAC CS-d meets or exceeds the requirements of all common standards for carbon and sulfur measurement with combustion analyzers such as ASTM E1019, DIN EN ISO 9556. The use of the induction furnace is analogous to the ELEMENTRAC CS-i. The analysis process via resistance furnace is shown below.

TYPICAL SAMPLE MATERIALS

- I Induction furnace: steel, iron, cast, copper, titanium, ceramics
- I Resistance furnace: coal, wood, soil, ore



STEP 1: LOGGING THE SAMPLE INTO THE ELEMENTS SOFTWARE

The sample ID is logged into the software and the weight is automatically transferred (see step 2).



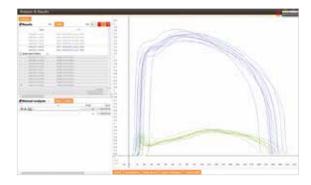
STEP 3: ANALYSIS

The sample is placed in front of the furnace and the measurement is started in the software. A green LED signals when the sample can be introduced to the furnace. During combustion the ELEMENTS software continuously records measurement values.



STEP 2: WEIGHING THE SAMPLE

Sample volumes of 50 mg to 500 mg are typical for C/S analysis in a resistance furnace, depending on the material. The sample is directly applied to a boat. Accelerators are usually not required.



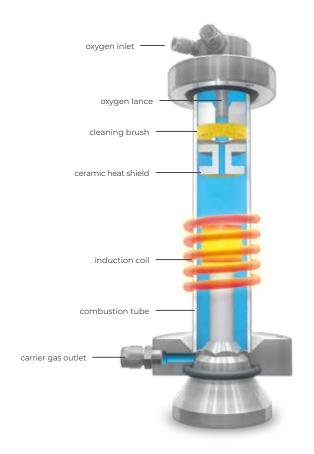
STEP 4: DATA OUTPUT AND EXPORT

60 to 240 seconds after the analysis has started, the measured carbon and sulfur concentrations are available for export as a report or via LIMS.

SOLUTIONS IN DETAIL

OPTIMUM COMBUSTION IN THE INDUCTION AND RESISTANCE FURNACE

The ELEMENTRAC CS-i and CS-d offers intelligent solutions as standard features to provide accurate and reliable measurement of the carbon and sulfur concentrations also in complex sample:



INTELLIGENT LANCE MANAGEMENT IN THE INDUCTION FURNACE

Due to the high temperatures in the induction furnace of >2000 $^{\circ}$ C and the high oxygen flow of 180 L/hour, solid samples of all types are completely decomposed, allowing for determination of the C/S content with the aid of infrared measuring cells. Here, thorough combustion ensures reliable measurement results.

Since powder samples might splash out of the crucible, which could lead to results below the actual value, the CS-i and CS-d

features an intelligent lance and combustion management system to ensure complete combustion without sample loss.

For this purpose, the oxygen flow to be dosed can be applied via a lance or the chamber to prevent blowing of the sample and allowing for controlled combustion. The ramping function of the induction furnace enables a gentle combustion process by gradual power increase.

SAMPLE PORT IN THE RESISTANCE FURNACE (BLANK VALUE REDUCTION)

The ELEMENTRAC CS-d provides accurate and reliable analysis of samples with a low carbon content in the resistance furnace. Thanks to the optimized sample port geometry with reduced diameter and oxygen flushing at the sample entrance, the CO₂ blank value of the atmosphere is drastically reduced when the sample is introduced which allows for reliable results in the low measuring range.



SOLUTIONS IN DETAIL

OPTIONS

In addition to the integrated features of the ELEMENTRAC CS-d and ELEMENTRAC CS-i, further options are available to increase the efficiency of the carbon / sulfur measurement.



TIC MODUL

Carbon can be determined as total carbon (TC) or in fractions, i. e. total organic carbon (TOC) or total inorganic carbon (TIC). When combined with the ELEMENTRAC CS-d or CS-i, ELTRA's TIC module measures the TIC content by acidification in products like soil or construction materials.





AUTOLOADER

The induction furnace of the ELEMENTRAC CS-i/CS-d can be equipped with an optional automatic sample loader. The standard module offers 36 crucible positions, the XL model even features 130 positions. It is the largest Autoloader available in the market for this type of application.



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SOLUTIONS IN DETAIL

SPECIAL CONFIGURATIONS OF THE ELEMENTRAC CS SERIES

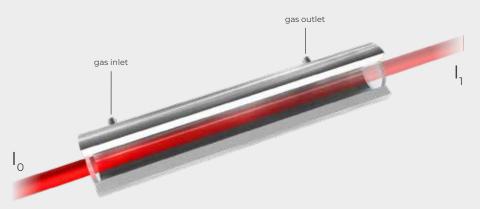
With a broad customer base, ELTRA also has experience in the configuration of analyzers for special applications, such as sulfur analysis of sulfidic ores with very high sulfur content, or C/S analysis of halogen-containing salts.

VERSIONS WITH HALOGEN TRAP OR CEMENT CONFIGURATION

Some samples release more water during inductive combustion; in case of higher sample volumes this may lead to lower results for sulfur determination, since SO_2 is absorbed by the water vapor. An enlarged anhydron trap instead of a metal filter therefore offers greater reliability for sulfur measurements in building materials and ores, since larger amounts of water vapor can be filtered out.

Carbon and sulfur analysis in samples containing halogens such as KBr, K_2TaF_7 can lead to massive corrosion in the analyzer. An optional halogen trap (image on the left) absorbs the corrosive halogens released during combustion, thus extending the maintenance intervals of the ELEMENTRAC CS-i or CS-d.





SOLUTIONS FOR AN EXTENDED MEASURING RANGE

Products with a high sulfur content, such as ZnS or copper concentrates, can often only be measured with a reduced sample weight, as otherwise the measuring cells would be saturated due to the high sulfur content.

For these special applications, the analyzers of the ELEMENTRAC series can be equipped with more robust infrared measuring cells for carbon and / or sulfur analysis to extend the measuring range and thus improve the reproducibility of the results.

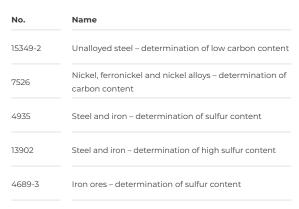
ELEMENTRAC CS-i AND CS-d

STANDARD-COMPLIANT OPERATION

Regardless of the ELEMENTRAC CS-i or CS-d version, both analyzers meet the requirements of the relevant standards such as ASTM and/or DINENISO.

The following standards are supported (among others):







No.	Name
E-1019	Standard test method for determination of carbon and sulfur () in steel, iron, nickel and cobalt alloys
E-1587	Standard test methods for chemical analysis of refined nickel
E-1941	Standard test method for determination of carbon in refractaroy and reactive metals
E-1915	Standard test methods for analysis of metal bearing ores and related materials for carbon, sulfur

DIN EN ISO

No.	Name		
15936	Sludge, treated biowaste , soil and waste, determination of total organic carbon by dry combustion		
1744-1	Tests for chemical properties of aggregates (sulfur measurement)		
15350	Steel and iron – determination of total carbon and sulfur content		
10694	Soil quality – determination of organic and total carbon after dry combustion		
9556	Steel and iron determination of total carbon content		



ELTRA'S APPLICATION LABORATORY

For many common samples, such as copper and ceramics, no standards for carbon and/or sulfur analysis by combustion analysis and IR detection are published. To guarantee a safe and reliable measurement the ELTRA laboratory in Haan is available for application consulting and free sample measurement with all ELTRA analyzers.

Participation in round robin tests (e.g. ASTM Powder Metallurgy) and participation in the certification of reference materials (e.g.: ECRM 268-1; ECRM 049-1) ensure a constantly high analysis quality.

ELEMENTAL (C) | I we make (V) | High Salvar (S')

ELEMENTRAC CS-i AND CS-d

THE ELEMENTS SOFTWARE

The C/S analyzers of the ELEMENTRAC series are controlled by the innovative ELEMENTS software. All essential functions are located in the main window (analyses and results), while less important functions such as application settings or instrument status can be used in other windows. Control and switching of windows is done by PC mouse or function keys.



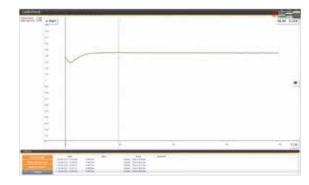
Clear display of measured samples and samples to be analyzed, analysis graphs and calibration functions in one window



Clear representation of regression line and the measurement data used



Comprehensive diagnosis screen for monitoring all relevant technical parameters



Leakage test for monitoring the correct operation of the analyzer. Segmented evaluation is supported



ELEMENTS SOFTWARE

SELECTED FUNCTIONS

The ELEMENTS software is characterized by quick usability, a clear structure and high security. Special strengths include reporting options and adaptation to different languages.

THE ELEMENTS SOLUTION FOR DIFFERENT LANGUAGES

Operating a software in a foreign language can lead to errors, especially under hectic conditions. The ELEMENTS software delivery scope includes different languages, but can also be adapted to the local language any time via an external text file.

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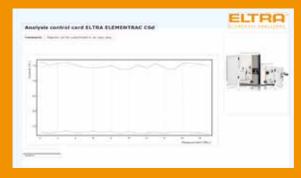
ELEMENTS REPORT DESIGNER



The Report Designer interface allows convenient editing of tables as well as adding images and diagrams.



Measured values can also be given as CO₂, SO₃ or SO₄ values, as wel as with and without statistics. All elements can be freely arranged on the surface.



The Report Designer can also be used to create control charts to help identify drift and outliers.

ELEMENTRAC CS-i/CS-d

For the ELEMENTRAC C/S series, ELTRA offers a comprehensive collection of application instructions, which provides the specific analysis steps, instrument settings and measurement data for each sample to be analyzed.

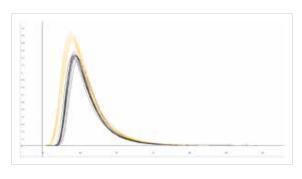


C/S ANALYSIS IN STEEL

Accelerator 1.7 g Tungsten Sample weight 500 - 1000 mg Analysis time 30 - 50 seconds

ELTRA application instruction 1030

Weight (mg)	Carbon (%)	Sulfur (%)
500.2	0.2038	0.0297
502.2	0.2044	0.0298
501.5	0.2045	0.0297
498.3	0.2029	0.0302
501.9	0.2015	0.0303
505.5	0.2035	0.0300
505.2	0.2035	0.0302
502.1	0.2031	0.0304
501.8	0.2038	0.0302
502.9	0.2050	0.0302
Mean value	0.2036	0.0301
Deviation	0.0010	0.0003
Rel. deviation	0.5%	0.9%



Sample ECRM 187-2 Sulfur

Yellow Peak

X-axis Analysis time (sec)

Carbon Black Peak Y-axis Intensity (V)



C/S ANALYIS IN COPPER

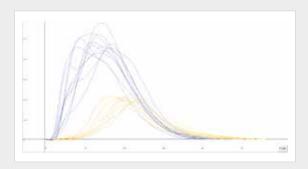
Accelerator 1 g copper Sample weight 500 - 2000 mg Analysis time 40 - 50 seconds **ELTRA application instruction** 1037

Weight (mg)	Carbon (ppm)	Sulfur (ppm)
1071.1	18.71	30.35
1112.7	19.48	30.69
1124.3	15.64	28.77
1082.7	16.62	31.02
991.8	18.11	29.01
1133.2	13.74	28.93
1011.5	18.59	28.53
1086.7	20.06	29.37
1083.7	15.00	29.55
1071.8	16.19	28.32
Mean value	17.21	29.45
Deviation	2.08	0.94

12.09 %

Rel. deviation

3.18 %



Sample IARM 158 B Sulfur Yellow Peak

X-axis

Analysis time (sec)

Carbon Blue Peak Y-axis Intensity (V)

ELEMENTRAC CS-i/CS-d

For the ELEMENTRAC C/S series, ELTRA offers a comprehensive collection of application instructions, which provides the specific analysis steps, instrument settings and measurement data for each sample to be analyzed.



C ANALYSIS IN TUNGSTEN CARBIDE

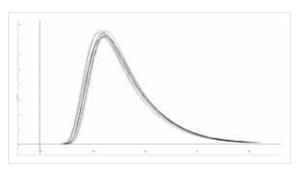
 Accelerator
 1 g copper, 1 g iron

 Sample weight
 50 – 300 mg

 Analysis time
 40 – 50 seconds

ELTRA application instruction 1033

Weight (mg)	Carbon (%)
257.7	6.1299
258.7	6.1206
264.7	6.1292
254.9	6.1270
261.8	6.1319
255.1	6.1288
261.8	6.1258
265.2	6.1378
256.2	6.1375
250.3	6.1310
Mean value	6.1300
Deviation	0.0051
Rel. deviation	0.1 %



SampleELTRA 90816-3001
(914C)

Carbon Black Peak X-axis
Analysis time (sec)

Y-axis Intensity (V)



S ANALYSIS IN SODA GLASS

Accelerator 0.7 g iron, 1.7 g tungsten carbide

Sample weight 100 – 150 mg

Analysis time 30 – 50 seconds

ELTRA application instruction 1039

Weight (mg)	SO ₃ (%)
103.5	0.176
103.6	0.175
103.6	0.173
104.3	0.170
102.5	0.166
99.3	0.169
98.3	0.170
102.8	0.166
100.1	0.164
100.8	0.166
Mean value	0.170
Deviation	0.004

2.3 %

Rel. deviation



Sample NCS DC 61103 **Sulfur** Yellow Peak **X-axis**Analysis time (sec)

Y-axis Intensity (V)

ELEMENTRAC CS-d

In addition to the induction furnace, the ELEMENTRAC CS-d also uses a resistance furnace which is more suitable for the analysis of organic products. In contrast to the induction furnace, no additives (such as tungsten) are required for measurements in the resistance furnace.

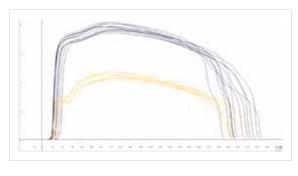


C/S ANALYSIS IN COAL

Furnace Resistance, 1350° C Sample weight 150 - 350 mg Analysis time 120 - 240 seconds

ELTRA application instruction

Weight (mg)	Carbon (%)	Sulfur (%)
351.6	61.24	6.18
350.0	61.48	5.93
349.2	60.68	6.14
360.0	60.69	6.16
355.8	61.42	6.21
360.1	59.95	6.19
342.1	59.78	6.22
372.0	60.10	6.22
348.2	60.7	6.26
365.2	60.45	6.24
Mean value	60.65	6.18
Deviation	0.59	0.09
Rel. deviation	1.0 %	1.5 %



Sample ELTRA 92511-3030(705114) Sulfur Yellow Peak

Carbon

X-axis Analysis time (sec)

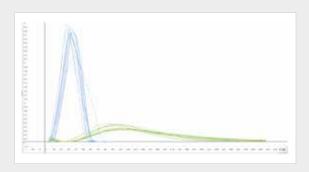
Y-axis Black Peak Intensity (V)



C/S ANALYSIS IN LIME

Resistance, 1450° C **Furnace** Sample weight 150 - 300 mg Analysis time 200 - 300 seconds **ELTRA** application instruction 1061

Weight (mg)	Carbon (%)	Sulfur (%)
258.6	11.6	0.44
252.6	11.6	0.43
271.6	11.6	0.43
269.5	11.9	0.41
280.6	11.6	0.42
251.7	11.6	0.40
269.7	11.6	0.40
275.7	11.7	0.40
273.2	11.7	0.40
289.7	11.7	0.40
Mean value	11.70	0.41
Deviation	0.09	0.01
Rel. deviation	0.8 %	3.4 %



Sample ELTRA 90812-3002(101602)

Sulfur Green Peak

Carbon Blue Peak X-axis Analysis time (sec)

Y-axis Intensity (V)

ELEMENTRAC CS-d

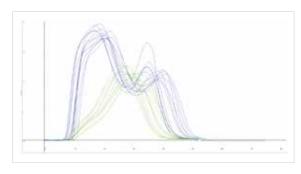
In addition to the induction furnace, the ELEMENTRAC CS-d also uses a resistance furnace which is more suitable for the analysis of organic products. In contrast to the induction furnace, no additives (such as tungsten) are required for measurements in the resistance furnace.



C/S ANALYSIS IN SOIL

Furnace Resistance, 1350° C Sample weight 60 - 300 mg Analysis time 60 - 300 seconds ELTRA application instruction 1063

Weight (mg)	Carbon (%)	Sulfur (%)
256.1	0.48	0.43
253.2	0.48	0.42
250.7	0.51	0.44
259.6	0.50	0.44
260.0	0.50	0.43
258.1	0.50	0.44
263.3	0.49	0.43
260.4	0.49	0.43
263.7	0.50	0.45
257.1	0.51	0.45
Mean value	0.50	0.44
Deviation	0.008	0.009
Rel. deviation	1.7 %	2.2 %



Sample AR 4017 (313b)

Sulfur Green Peak

Carbon

X-axis Analysis time (sec)

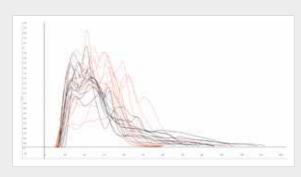
Y-axis Blue Peak Intensity (V)



C/S ANALYSIS IN ORES

Resistance, 1450° C **Furnace** Sample weight 60 - 500 mg Analysis time 60 – 300 seconds ELTRA application instruction 1062

Weight (mg)	Carbon (%)	Sulfur (%)
353.5	3.80	3.84
356.3	3.81	3.77
381.3	3.80	3.76
373.0	3.73	3.82
366.7	3.75	3.81
356.2	3.64	3.82
352.8	3.73	3.86
369.8	3.75	3.85
357.1	3.74	3.85
363.9	3.70	3.79
Mean value	3.75	3.82
Deviation	0.05	0.05
Rel. deviation	1.4 %	0.9 %



Sample ELTRA 91900-1002(615D)

Sulfur

Red Peak

X-axis Analysis time (sec)

Carbon Black Peak

Y-axis Intensity (V)

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For several decades our companies have supplied production plants and research institutes, laboratories for quality testing and analytics, all kinds of technical specialists and scientists with modern, reliable devices to solve the many and varied challenges they face.

